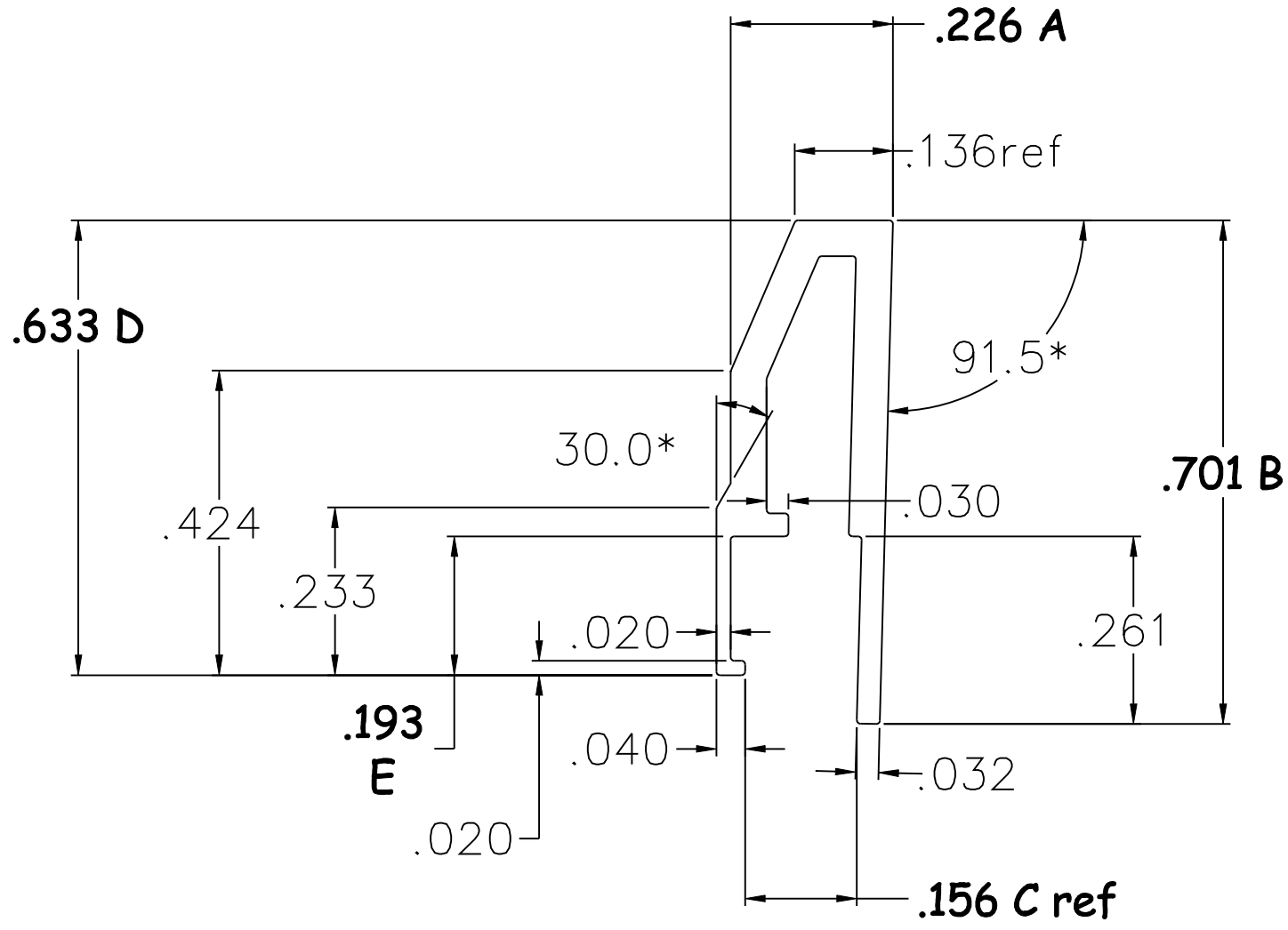


DIE NO.	MATERIAL	WALL THICKNESS	UNSPECIFIED RADII	AREA	WT. / FT.
8052	RIGID VINYL	.050	.005	.062 sq.in.	.039 lbs.

INSPECTION METHODS	
1	Snap fit to # 8013
2	Cosmetics



ACCEPTABLE LIMITS		
DIM	LOW TOL.	HIGH TOL.
A:	.216	.236
B:	.690	.715
C:	.145	.160
D:	.623	.648
E:	.185	.203

PART #: 8052

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ANNUAL USAGE	
1st YEAR	
2nd YEAR	

06/04/98	ADDED QC DIM'S	SMD
5/21/98	add dims. for angle TC	
5/14/98	Redrawn for #1013	T.C.
DATE	REVISION RECORD	DRAWN BY


ACROLINE
 ACRO EXTRUSION CORP
 900 EAST 30th STREET
 WILMINGTON, DE 19809
 (800)-441-3859

TITLE:	Sill Extender	
PROJECT:	8000 Series Double Hung	
DATE:	5/4/98	SCALE: 4 : 1
DRAWN BY:	T.Coleman	DWG NO:
CHECKED BY:		20008052

DO NOT SCALE