

TEST REPORT

Report No.: C8900.01-501-47

Rendered to:

DECEUNINCK NORTH AMERICA, LLC
Monroe, Ohio

PRODUCT TYPE: PVC Out-Swing Casement Window
SERIES/MODEL: 140.148 CA-007

SPECIFICATIONS: AAMA/WDMA/CSA 101/I.S.2/A440-11, *NAFS - North American Fenestration Standard/Specification for Windows, Doors, and Skylights*

AAMA/WDMA/CSA 101/I.S.2/A440-05, *Standard/Specification for Windows, Doors, and Unit Skylights.*

Test Dates: 05/28/13
Through: 08/01/13
Report Date: 08/19/13



SUMMARY OF RESULTS

| | Summary of Results |
|--|--|
| Title | Test Specimen #1 <i>3/32' glass</i> <i>Non-reinforced and one snubber</i> |
| AAMA/WDMA/CSA 101/I.S.2/A440-11 Rating | Class R-PG15 37 x 75 (940 x 1905)- C |
| AAMA/WDMA/CSA 101/I.S.2/A440-05 Rating | C-R15 37 x 75 (940 x 1905) |
| Design Pressure | ±720 Pa (±15.04 psf) |
| Air Infiltration | 0.1 L/s/m ² (0.01 cfm/ft ²) |
| Water Penetration Resistance Test Pressure | 580 Pa (12.12 psf) |

| | Summary of Results | |
|--|---|--|
| Title | Test Specimen #2 <i>3/32" glass</i> <i>Non-reinforced</i> <i>Three snubbers</i> | Test Specimen #3 <i>1/8" glass</i> <i>Reinforced stiles</i> <i>One snubber</i> |
| AAMA/WDMA/CSA 101/I.S.2/A440-11 Rating | Class LC-PG35 37 x 75 (940 x 1905) - C | Class LC-PG25 37 x 75 (940 x 1905) - C |
| AAMA/WDMA/CSA 101/I.S.2/A440-05 Rating | C-LC35 37 x 75 (940 x 1905) | C-LC25 37 x 75 (940 x 1905) |
| Design Pressure | ±1680 Pa (±35.09 psf) | ±1200 Pa (±25.06 psf) |

SUMMARY OF RESULTS (Continued)

| Summary of Results | | |
|--|---|---|
| Title | Test Specimen #4 <i>1/8" glass Reinforced stiles Three snubbers</i> | Test Specimen #5 <i>1/8" glass Reinforced stiles and rails Three snubbers</i> |
| AAMA/WDMA/CSA 101/I.S.2/A440-11 Rating | Class LC-PG45 37 x 75 (940 x 1905) - C | Class LC-PG50 37 x 75 (940 x 1905) - C |
| AAMA/WDMA/CSA 101/I.S.2/A440-05 Rating | C-LC45 37 x 75 (940 x 1905) | C-LC50 37 x 75 (940 x 1905) |
| Design Pressure | ±2160 Pa (±45.11 psf) | ±2400 Pa (±50.13 psf) |

| Summary of Results | | |
|---|--|--|
| Title | Test Specimen #6 <i>3/32" glass Non-reinforced One snubber</i> | Test Specimen #7 <i>3/32" glass Reinforced stiles Three snubbers</i> |
| AAMA/WDMA/CSA 101/I.S.2/A440-11 Rating | Class R PG50 610 x 1524 (24 x 60)- C | Class R PG80 610 x 1524 (24 x 60)- C |
| AAMA/WDMA/CSA 101/I.S.2/A440-05 Rating | C-R50 610 x 1524 (24 x 60) | C-R80 610 x 1524 (24 x 60) |
| Design Pressure | ±2400 Pa (±50.13 psf) | ±3840 Pa (±80.20 psf) |
| Air Infiltration | 0.1 L/s/m ² (0.01 cfm/ft ²) | N/A |
| Water Penetration Resistance Test Pressure | 580 Pa (12.12 psf) | N/A |

Test Completion Date: 08/01/13

Reference must be made to Report No. C8900.01-501-47, dated 08/19/13 for complete test specimen description and detailed test results.

1.0 Report Issued To: Deceuninck North America, LLC
351 North Garver Road
Monroe, Ohio 45050

2.0 Test Laboratory: Architectural Testing, Inc.
1140 Lincoln Avenue
Springdale, Pennsylvania 15144
724-275-7100

3.0 Project Summary:

3.1 Product Type: PVC Out-Swing Casement Window

3.2 Series/Model: 140.148 CA-007

3.3 Compliance Statement: Results obtained are tested values and were secured by using the designated test method(s). The specimens tested successfully met the performance requirements for the following ratings:

| Test Specimen No. | AAMA/WDMA/CSA 101/I.S.2/A440-11 Rating | AAMA/WDMA/CSA 101/I.S.2/A440-05 Rating |
|-------------------|--|--|
| 1 | Class R-PG15 37 x 75 (940 x 1905)- C | C-R15 37 x 75 (940 x 1905) |
| 2 | Class LC-PG35 37 x 75 (940 x 1905)- C | C-LC35 37 x 75 (940 x 1905) |
| 3 | Class LC-PG25 37 x 75 (940 x 1905)- C | C-LC25 37 x 75 (940 x 1905) |
| 4 | Class LC-PG45 37 x 75 (940 x 1905)- C | C-LC45 37 x 75 (940 x 1905) |
| 5 | Class LC-PG50 37 x 75 (940 x 1905)- C | C-LC50 37 x 75 (940 x 1905) |
| 6 | Class R-PG50 610 x 1524 (24 x 60)- C | C-R50 610 x 1524 (24 x 60) |
| 7 | Class R-PG80 610 x 1524 (24 x 60)- C | C-R80 610 x 1524 (24 x 60) |

3.4 Test Dates: 05/28/2013 – 08/01/2013

3.5 Test Record Retention End Date: All test records for this report will be retained until August 19, 2017.

3.0 Project Summary: (Continued)

3.6 Test Location: Deceuninck North America, LLC test facility in Monroe, Ohio. Calibration of test equipment was performed by Architectural Testing in accordance with AAMA 205-01 "In-Plant Testing Guidelines for Manufacturers and Independent Laboratories".

3.7 Test Sample Source: The test specimens were provided by the client. Representative samples of the test specimen(s) will be retained by Architectural Testing for a minimum of four years from the test completion date.

3.8 Drawing Reference: The test specimen drawings have been reviewed by Architectural Testing and are representative of the test specimen(s) reported herein. Test specimen construction was verified by Architectural Testing per the drawings located in Appendix B. Any deviations are documented herein or on the drawings.

3.9 List of Official Observers:

| <u>Name</u> | <u>Company</u> |
|--------------|-------------------------------|
| Dean Erbaugh | Deceuninck North America, LLC |
| James Grippo | Architectural Testing, Inc. |

4.0 Test Specification(s):

AAMA/WDMA/CSA 101/I.S.2/A440-11, *NAFS - North American Fenestration Standard/Specification for Windows, Doors, and Skylights*

AAMA/WDMA/CSA 101/I.S.2/A440-05, *Standard/Specification for Windows, Doors, and Unit Skylights.*

5.0 Test Specimen Description:

5.1 Product Sizes:

Test Specimens #1, #2, #3, #4, and #5:

| Overall Area: 1.8 m ² (19.3 ft ²) | Width | | Height | |
|---|-------------|--------|-------------|--------|
| | millimeters | inches | millimeters | inches |
| Overall size | 940 | 37 | 1905 | 75 |
| Vent size | 876 | 34-1/2 | 1842 | 72-1/2 |

5.0 Test Specimen Description: (Continued)

5.1 Product Sizes: (Continued)

Test Specimens #6 and #7:

| Overall Area: 0.9 m ² (10.0 ft ²) | Width | | Height | |
|---|-------------|--------|-------------|--------|
| | millimeters | inches | millimeters | inches |
| Overall size | 610 | 24 | 1524 | 60 |
| Vent size | 546 | 21-1/2 | 1461 | 57-1/2 |

The following descriptions apply to all specimens.

5.2 Frame Construction:

| Frame Member | Material | Description |
|-----------------------|----------|-------------|
| Head, sill, and jambs | PVC | Extruded |

| | Joinery Type | Detail |
|-------------|--------------|------------------|
| All corners | Mitered | Thermally welded |

5.3 Vent Construction:

| Sash Member | Material | Description |
|----------------------|----------|-------------|
| All rails and stiles | PVC | Extruded |

| | Joinery Type | Detail |
|-------------|--------------|------------------|
| All corners | Mitered | Thermally welded |

5.4 Weatherstripping:

| Description | Quantity | Location |
|---|----------|-------------------------------|
| 7/16" high foam-filled vinyl jacket fin (Q-LON) | 1 Row | Exterior perimeter of vent |
| 5/16" high co-extruded vinyl fin | 1 Row | Mid-profile perimeter of vent |
| 1/4" diameter co-extruded vinyl bulb | 1 Row | Interior perimeter of vent |

5.0 Test Specimen Description: (Continued)

5.5 Glazing: *No conclusions of any kind regarding the adequacy or inadequacy of the glass in any glazed test specimen(s) can be made.*

Test specimens #1, #2 , #6 and #7:

| Glass Type | Spacer Type | Interior Lite | Exterior Lite | Glazing Method |
|------------|------------------------------|----------------------|----------------------|---|
| 7/8" IG | Silicone foam, single sealed | 3/32" clear annealed | 3/32" clear annealed | Set from the exterior against double-sided adhesive tape and secured with rigid vinyl glazing beads |

Test specimens #3, #4 and #5:

| Glass Type | Spacer Type | Interior Lite | Exterior Lite | Glazing Method |
|------------|------------------------------|---------------------|---------------------|---|
| 7/8" IG | Silicone foam, single sealed | 1/8" clear annealed | 1/8" clear annealed | Set from the exterior against double-sided adhesive tape and secured with rigid vinyl glazing beads |

| Location | Quantity | Daylight Opening | | Glass Bite |
|--|----------|------------------|-----------------|------------|
| | | millimeters | inches | |
| Test specimens #1, #2, #3, #4, and #5 vent | 1 | 794 x 1759 | 31-1/4 x 69-1/4 | 1/2" |
| Test specimens #6 and #7 vent | 1 | 464 x 1378 | 18-1/4 x 54-1/4 | 1/2" |

5.6 Drainage:

| Drainage Method | Size | Quantity | Location |
|-----------------|-------------------------|----------|---|
| Weepslot | 3/8" wide by 3/16" deep | 2 | Bottom rail bottom surface, one at each end |
| Weepslot | 3/8" wide by 3/16" deep | 2 | Bottom rail glazing pocket, one at each end |

5.0 Test Specimen Description: (Continued)

5.7 Hardware:

| Description | Quantity | Location |
|---|----------|--|
| Dual arm rotary operator with steel track | 1 | Sill with track on bottom rail |
| Lever lock with four tie bar guides | 1* | Jamb, with keepers on the stile at 4-3/4", 5-1/2", 46" and 66-3/4" up from the bottom. |
| Lever lock with three tie bar guides | 1** | Jamb, with keepers on the stile at 4-3/4", 28-1/2" and 51" up from the bottom. |
| Plastic ramp block | 1 | Sill |
| Concealed hinge | 2 | Head/top rail and Sill/bottom rail |
| Stud bracket | 1 | Bottom rail |

Note: (*) Test specimens #1, #2, #3, #4 and #5

(**) Test specimens #6 and #7

Test specimens #1, #3 and #6

| Description | Quantity | Location |
|--------------------------|----------|------------------------------------|
| Metal alignment snubbers | 1 Set | One at midspan of hinge stile/jamb |

Test specimens #2, #4 and #5

| Description | Quantity | Location |
|--------------------------|----------|--|
| Metal alignment snubbers | 2 Sets | Hinge stile/jamb, one each at 12" above and below midspan (each side). |
| Metal interlock snubbers | 1 Set | One at midspan of hinge stile/jamb |

Test specimen #7

| Description | Quantity | Location |
|--------------------------|----------|--|
| Metal alignment snubbers | 2 Sets | Hinge stile/jamb, one each at 14-1/2" above and below midspan (each side). |
| Metal interlock snubbers | 1 Set | One at midspan of hinge stile/jamb |

5.0 Test Specimen Description: (Continued)

5.8 Reinforcement:

| Drawing Number | Location | Material |
|----------------|--|-------------------|
| 10202004 | Sill (2) All test specimens | Extruded aluminum |
| 10500006 | Stiles Test specimens #3, #4 and #7 | Extruded aluminum |
| 10500006 | Stiles and rails Test specimen #5 | Extruded aluminum |

6.0 Installation:

Each specimen was installed into a Spruce-Pine-Fir wood buck. The rough opening allowed for a 3/16" shim space. The nail fin perimeter of the window was sealed to the wood buck with a silicone sealant.

| Location | Anchor Description | Anchor Location |
|-------------------|----------------------------------|---|
| Integral nail fin | #8 x 5/8" long pan head fastener | Nominally spaced at 12" on center, and starting 2" in from each corner. |

7.0 Test Results: The temperature during testing was 21.6°C (71°F). The results are tabulated as follows:

Test Specimen #1:

| Title of Test | Results | Allowed | Note |
|--|---|--|---------|
| Operating Force, per ASTM E 2068 | Initiate motion: 26 N (6 lbf) Maintain motion: 13 N (3 lbf) Locks: 9 N (2 lbf) | Report Only. 30 N (7 lbf) max. 100 N (22.5 lbf) max. | |
| Air Leakage, Infiltration per ASTM E 283 at 75 Pa (1.57 psf) | 0.1 L/s/m ² (0.01 cfm/ft ²) | 1.5 L/s/m ² (0.3 cfm/ft ²) max. | 1 |
| Water Penetration, per ASTM E 547 | N/A | N/A | 2 |
| Uniform Load Deflection, per ASTM E 330 taken at the top rail +720 Pa (+15.04 psf) -720 Pa (-15.04 psf) | 1.0 mm (0.04") 3.5mm (0.14") | Report Only. | 3, 5, 6 |
| Uniform Load Structural, per ASTM E 330 taken at the top rail +1080 Pa (+22.56 psf) -1080 Pa (-22.56 psf) | <0.3 mm (<0.01") 0.5 mm (0.02") | 3.5 mm (0.14") max. 3.5 mm (0.14") max. | 4, 5 |
| Forced Entry Resistance, per ASTM F 588, Type: B - Grade: 10 | Pass | No entry | |
| Thermoplastic Corner Weld | Pass | Meets as stated | |
| Sash Vertical Deflection 200 N (45 lbf) | 1.3mm (0.05") | 17.5 mm (0.69") max. | |
| Distributed Load 300 Pa (6.27 psf) | Pass | No damage | 7 |
| Optional Performance | | | |
| Water Penetration, per ASTM E 547at 580 Pa (12.12 psf) | Pass | No leakage | |

7.0 Test Results: (Continued)

Test Specimen #2:

| Title of Test | Results | Allowed | Note |
|--|----------------------------------|--|---------|
| Optional Performance | | | |
| Uniform Load Deflection, per ASTM E 330 taken at the top rail +1680 Pa (+35.09 psf) -1680 Pa (-35.09 psf) | 3.0 mm (0.12") 7.3 mm (0.29") | Report Only | 3, 5, 6 |
| Uniform Load Structural, per ASTM E 330 taken at the top rail +2520 Pa (+52.63 psf) -2520 Pa (-52.63 psf) | 0.3 mm (0.01") 0.8 mm (0.03") | 3.5 mm (0.14") max. 3.5 mm (0.14") max. | 4, 5 |

Test Specimen #3:

| Title of Test | Results | Allowed | Note |
|--|------------------------------------|--|---------|
| Uniform Load Deflection, per ASTM E 330 taken at the top rail +1200 Pa (+25.06 psf) -1200 Pa (-25.06 psf) | 1.0 mm (0.04") 5.8 mm (0.23") | Report Only | 3, 5, 6 |
| Uniform Load Structural, per ASTM E 330 taken at the top rail +1800 Pa (+37.59 psf) -1800 Pa (-37.59 psf) | <0.3 mm (<0.01") 1.3 mm (0.05") | 3.5 mm (0.14") max. 3.5 mm (0.14") max. | 4, 5 |

Test Specimen #4:

| Title of Test | Results | Allowed | Note |
|--|-----------------------------------|--|---------|
| Optional Performance | | | |
| Uniform Load Deflection, per ASTM E 330 taken at the top rail +2160 Pa (+45.11 psf) -2160 Pa (-45.11 psf) | 2.5 mm (0.10") 11.4 mm (0.45") | Report Only | 3, 5, 6 |
| Uniform Load Structural, per ASTM E 330 taken at the top rail +3240 Pa (+67.67 psf) -3240 Pa (-67.67 psf) | 0.8 mm (0.03") 1.0 mm (0.04") | 3.5 mm (0.14") max. 3.5 mm (0.14") max. | 4, 5 |

7.0 Test Results: (Continued)

Test Specimen #5:

| Title of Test | Results | Allowed | Note |
|--|----------------------------------|--|---------|
| Optional Performance | | | |
| Uniform Load Deflection, per ASTM E 330 taken at the top rail +2400 Pa (+50.13 psf) -2400 Pa (-50.13 psf) | 2.5 mm (0.10") 9.5 mm (0.38") | Report Only | 3, 5, 6 |
| Uniform Load Structural, per ASTM E 330 taken at the top rail +3600 Pa (+75.19 psf) -3600 Pa (-75.19 psf) | 0.3 mm (0.01") 1.0 mm (0.04") | 3.5 mm (0.14") max. 3.5 mm (0.14") max. | 4, 5 |

Test Specimen #6:

| Title of Test | Results | Allowed | Note |
|--|---|---|---------|
| Operating Force, per ASTM E 2068 | Initiate motion: 31 N (7 lbf) | Report Only. | |
| | Maintain motion: 9 N (2 lbf) | 30 N (7 lbf) max. | |
| | Locks: 9 N (2 lbf) | 100 N (22.5 lbf) max. | |
| Air Leakage, Infiltration per ASTM E 283 at 75 Pa (1.57 psf) | 0.1 L/s/m ² (0.01 cfm/ft ²) | 1.5 L/s/m ² (0.3 cfm/ft ²) max. | 1 |
| Optional Performance | | | |
| Water Penetration, per ASTM E 547 at 580 Pa (12.12 psf) | Pass | No leakage | |
| Uniform Load Deflection, per ASTM E 330 taken at the top rail +2400 Pa (+50.13 psf) -2400 Pa (-50.13 psf) | 0.5 mm (0.02") 1.5 mm (0.06") | Report Only | 3, 5, 6 |
| Uniform Load Structural, per ASTM E 330 taken at the top rail +3600 Pa (+75.19 psf) -3600 Pa (-75.19 psf) | <0.3 mm (<0.01") 0.5 mm (0.02") | 2.3 mm (0.09") max. 2.3 mm (0.09") max. | 4, 5 |

7.0 Test Results: (Continued)

Test Specimen #7:

| Title of Test | Results | Allowed | Note |
|--|----------------------------------|--|---------|
| Optional Performance | | | |
| Uniform Load Deflection, per ASTM E 330 taken at the top rail +3840 Pa (+80.20 psf) -3840 Pa (-80.20 psf) | 1.3 mm (0.05") 1.8 mm (0.07") | Report Only | 3, 5, 6 |
| Uniform Load Structural, per ASTM E 330 taken at the top rail +5760 Pa (+120.30 psf) -5760 Pa (-120.30 psf) | 0.8 mm (0.03") 0.8 mm (0.03") | 2.3 mm (0.09") max. 2.3 mm (0.09") max. | 4, 5 |

Note 1: The tested specimen meets (or exceeds) the performance levels specified in AAMA/WDMA/CSA 101/I.S.2/A440 for air leakage resistance.

Note 2: The client opted to start at a pressure higher than the minimum required. Test results are reported under Optional Performance.

Note 3: The deflections reported are not limited by AAMA/WDMA/CSA 101/I.S.2/A440 for this product designation. The deflection data is recorded in this report for special code compliance and information only.

Note 4: Loads were held for 10 seconds.

Note 5: Tape and film were used to seal against air leakage during structural testing. In our opinion, the tape and film did not influence the results of the test.

Note 6: Loads were held for 52 seconds

Note 7: The Distributed load test was performed at an LC performance class.

Architectural Testing will service this report for the entire test record retention period. Test records that are retained such as detailed drawings, datasheets, representative samples of test specimens, or other pertinent project documentation will be retained by Architectural Testing, Inc. for the entire test record retention period.

This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. It is the exclusive property of the client so named herein and relates only to the specimen(s) tested. This report may not be reproduced, except in full, without the written approval of Architectural Testing, Inc.

For ARCHITECTURAL TESTING, Inc.

James P. Grippo
Technician

Lynn George
Director- Regional Operations

JPG:sld

Attachments (pages): This report is complete only when all attachments listed are included.

Appendix-A: Alteration Addendum (1)

Appendix-B: Drawings (7).



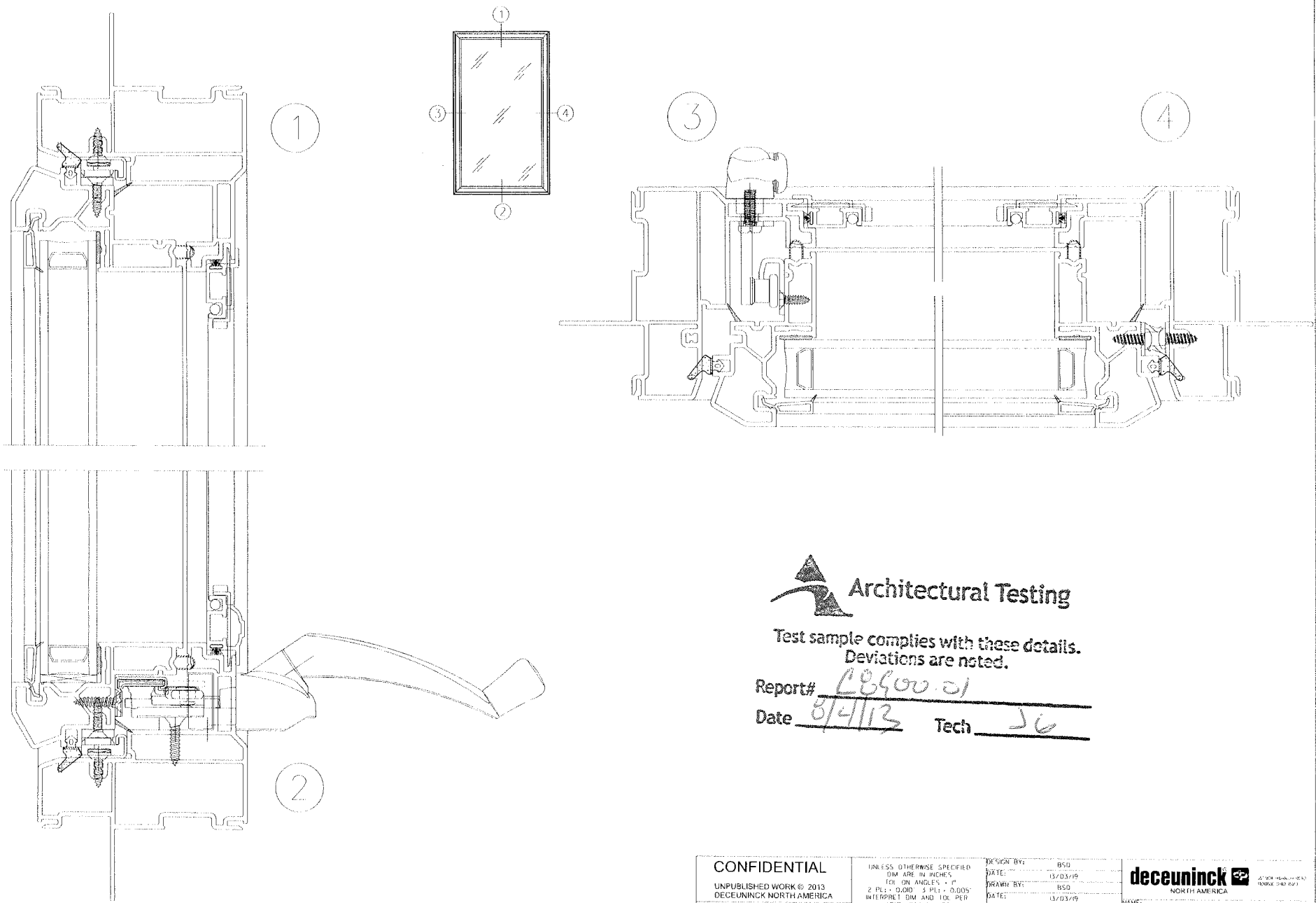
Test Report No.: C8900.01-501-47
Report Date: 08/19/13

Appendix A
Alteration Addendum

Note: No alterations were required.

Appendix B

Drawings



Architectural Testing

Test sample complies with these details.
Deviations are noted.

Report# 28900.01
Date 8/4/13 Tech JG

| | | | | | |
|--|---|---|--|--|----------|
| CONFIDENTIAL UNPUBLISHED WORK © 2013 DECEUNINCK NORTH AMERICA <small>THIS DOCUMENT CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION. DO NOT COPY OR DISCLOSE THIS INFORMATION WITHOUT THE EXPRESS WRITTEN CONSENT OF DECEUNINCK NORTH AMERICA. DECEUNINCK NORTH AMERICA RESERVES THE RIGHT TO CHANGE THIS DRAWING AND ANY ASSOCIATED DOCUMENTS.</small> | <small>UNLESS OTHERWISE SPECIFIED DIMS ARE IN INCHES FOR ANGLE'S °/°' 2 PLS. + 0.000" - 5 PLS. + 0.0005" INTERPRET DIM AND TOL PER ASME Y14.5M 1994</small> | DESIGN BY: BSD DATE: 12/03/10 DRAWN BY: BSD DATE: 12/03/10 AUTH: DATE: AUTH: DATE: AUTH: DATE: PREPARED: 12/25/2 | | <small>22 NEW HANDED (PAGE 2 OF 2)</small> NAME: 140.148 CA 007 SIZE DWG. NO: 140HCA-007 SCALE: 1/2" = 1'-0" N/A SHEETS: 1 OF 1 | REV. NEW |
| | <small>THIRD ANGLE PROJECTION</small> | | | | |

| Casement | | DECEUNINCK MODEL NO. | | 140.148 CA - 007 | | | deceuninck | | |
|---|--------------------------------------|----------------------|------------|---|------------------------------|----------|--------------------------------------|--|--|
| | | Part No. | Vendor | Material ex. Vinyl, Alum, Composite | Type ex. Rivot / Screw | Fastener | | | |
| Qty | Size ex. #4, #6, #8, etc. | | | | | Length | Head ex. Pan, Flat, Oval, etc. | | |
| Frame | | | | | | | | | |
| | Head | 10008065 | Deceuninck | Vinyl | | | | | |
| | Frame Adapter - Head (if applicable) | | | | | | | | |
| | Jamb | 10008065 | Deceuninck | Vinyl | | | | | |
| | Sill | 10008065 | Deceuninck | Vinyl | | | | | |
| | Frame Adapter - Sill (if applicable) | | | | | | | | |
| Sash | | | | | | | | | |
| | Top Rail | 10005432 | Deceuninck | Vinyl | | | | | |
| | Lock Stile | 10005432 | Deceuninck | Vinyl | | | | | |
| | Hinge Stile | 10005432 | Deceuninck | Vinyl | | | | | |
| | Bottom Rail | 10005432 | Deceuninck | Vinyl | | | | | |
| | Glazing Bead | 10005470 | Deceuninck | Vinyl | | | | | |
| Hardware | | | | | | | | | |
| | Glass Thickness | 7/8" | | Glass | | | | | |
| | Operator | | | | | | | | |
| | Hinge | | | | | | | | |
| | Keeper | | | | | | | | |
| | Lock Handle | | | | | | | | |
| | Tie Bar or Lock Bar Guides | | | | | | | | |
| | Snubber | | | | | | | | |
| Reinforcement (if applicable) | | | | | | | | | |
| | Frame | 10202004 | | Mill Alum. | | | | | |
| | Sash (large hollow) | 10500006 | | Mill Alum. | | | | | |
| | Sash (small hollow) | 10300091 | | Mill Alum. | | | | | |
| | Frame | | | | | | | | |
| | Sash (large hollow) | 10000671 | | Innergy | | | | | |
| | Sash (small hollow) | 10000672 | | Innergy | | | | | |

A print and CAD (dxf) drawing for any non-Deceuninck parts (i.e. glazing beads, reinforcements, bulb seals, balance covers, screen adapters, etc.), except glass and hardware components must be emailed along with a copy of this completed form to Deceuninck for the testing process to begin.

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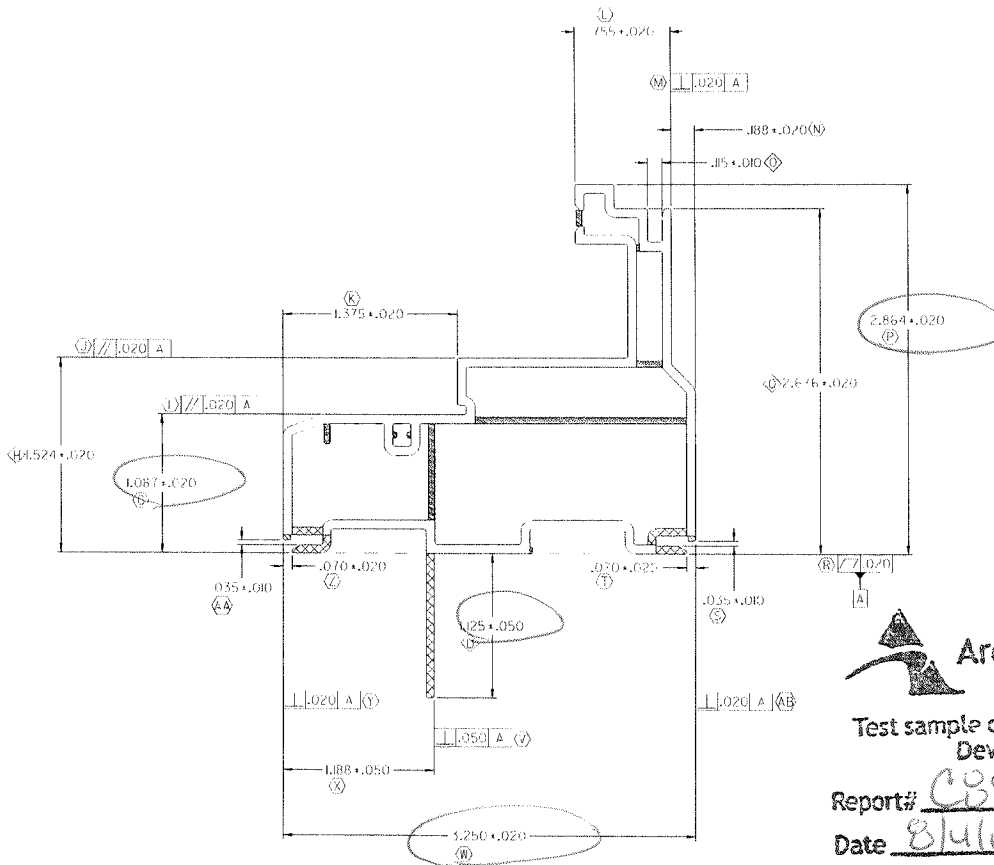
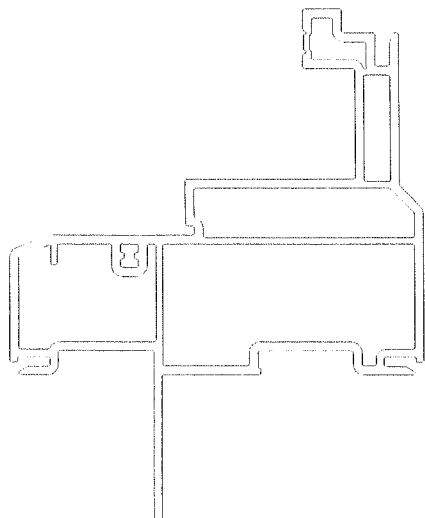
Test sample complies with these details.
Deviations are noted.

Report# C8900.01
Date 8/4/13 Tech JB

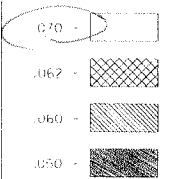
CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

| REVISION HISTORY | | | |
|------------------|----------------------------------|----------|----------|
| REV | DESCRIPTION | DATE | APPROVED |
| G | INCREASED TOLERANCE ON DIMENSION | 09/11/19 | HWB |

| KEY PRODUCT CHARACTERISTICS | |
|-----------------------------|-------------------------------|
| Ⓜ | FRAME DIMENSION L504 - L544 |
| Ⓜ | FRAME DIMENSION 105 - 105 |
| Ⓜ | FRAME DIMENSION 2,856 - 2,636 |
| Ⓜ | FRAME DIMENSION L075 - L075 |



WALL THICKNESS



Architectural Testing
 Test sample complies with these details.
 Deviations are noted.
 Report# C0900.01
 Date 8/4/13 Tech JG

NOTES:

1. SURFACES STRAIGHTNESS CLASS A AND LENGTH TOLERANCES APPLY. (A)
2. INTERPRET ALL TOLERANCE APPLICATIONS PER STD0015 (B)
3. UNSPECIFIED EXTERNAL RADIUS = .XXX +/- .005 (C)
4. UNSPECIFIED INTERNAL RADIUS = .XXX +/- .005 (D)
5. UNSPECIFIED EXTERNAL WALL THICKNESS = .XXX +/- .10% (E)
6. UNSPECIFIED INTERNAL WALL THICKNESS = .XXX +/- .20% (F)

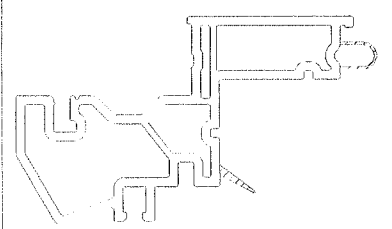
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| | |
|------------|-------------|
| DESIGN BY: | RH |
| DATE: | 99-07/19 |
| DRAWN BY: | RH |
| DATE: | 99-07/19 |
| ADTHE: | DATE: |
| ADTHE: | DATE: |
| ADTHE: | DATE: |
| FILENAME: | #FILE NAME# |

deceuninck NORTH AMERICA
 351 NORTH GAVYER ROAD
 WINFORD, OHIO 43088

NAME: **MAIN FRAME - CA**

SIZE: PWC, NO: E008065 SH
 SCALE: 1:1 (LBS./FT.) SHEET: 10-1



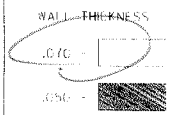
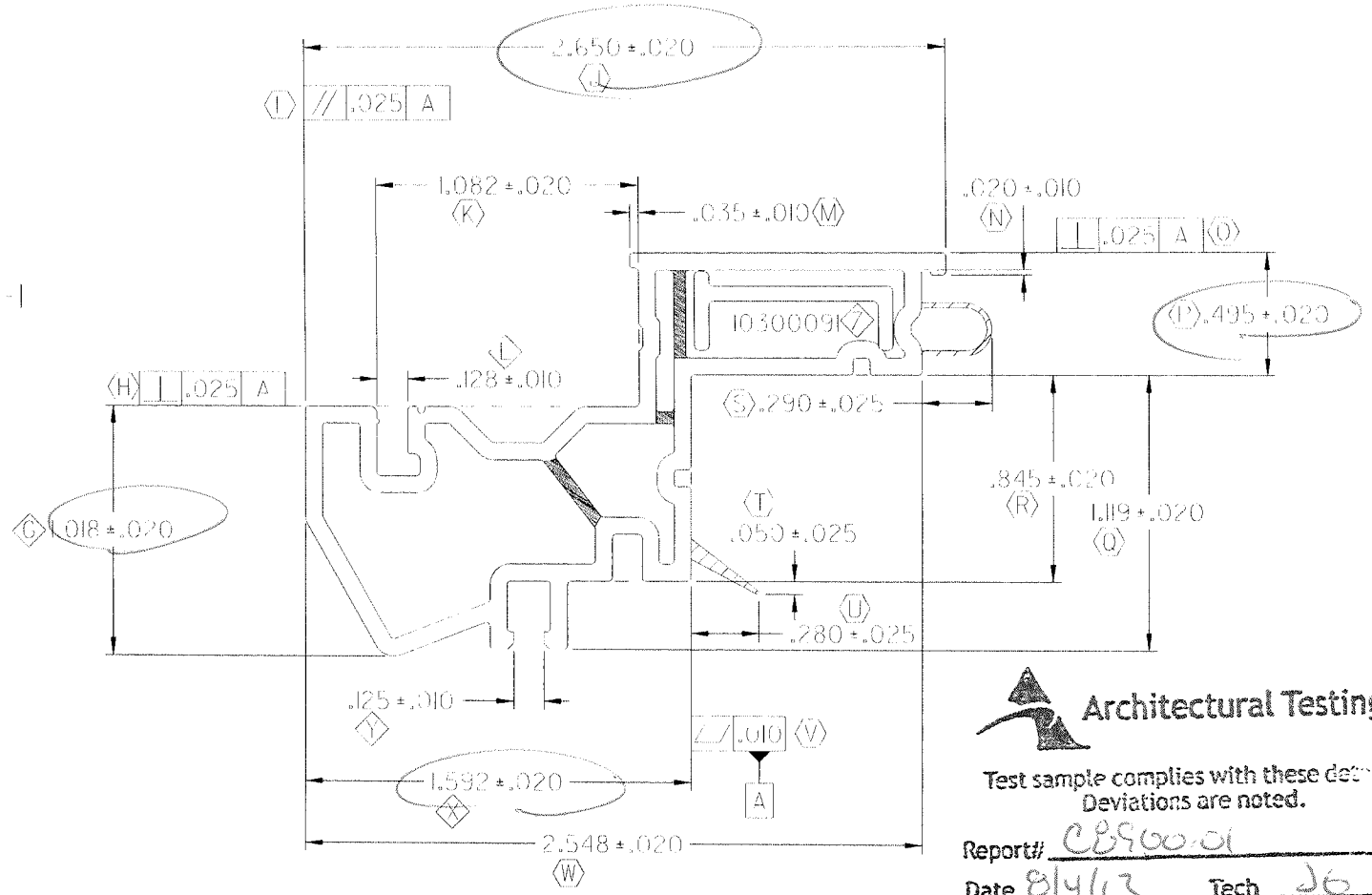
SCALE 1:1

(CAD MAINTAINED). CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

| REVISION HISTORY | | | |
|------------------|----------------------|----------|----------|
| REV | DESCRIPTION | DATE | APPROVED |
| F | ADDED KPE DIMENSIONS | 09-02-05 | SWB |

USE MYLAR P54320P-1

| KEY PRODUCT CHARACTERISTICS | |
|-----------------------------|-------------------------|
| (G) | DIMENSION .998 - 1.038 |
| (L) | DIMENSION .118 - .136 |
| (X) | DIMENSION 1.572 - 1.612 |
| (Y) | DIMENSION .116 - .135 |
| (Z) | ALUM INSERT 10300091 |



- NOTES:
1. STOODS STRAIGHTNESS CLASS B AND LENGTH TOLERANCES APPLY (A)
 2. INTERPRET ALL TOLERANCE APPLICATIONS PER STANDARDS (B)
 3. UNSPECIFIED EXTERNAL RADIUS = .XXX ± .015 / ± .005 (D)
 4. UNSPECIFIED INTERNAL RADIUS = .XXX ± .020 / ± .005 (D)
 5. UNSPECIFIED EXTERNAL WALL THICKNESS = .XXX ± .020 (E)
 6. UNSPECIFIED INTERNAL WALL THICKNESS = .XXX ± .020 (E)

Architectural Testing
 Test sample complies with these deviations.
 Deviations are noted.
 Report# CB900.01
 Date 8/4/13 Tech 26

| | | | |
|---|---|--|--|
| CONFIDENTIAL UNPUBLISHED WORK © 2009 DECEUNINCK NORTH AMERICA | UNLESS OTHERWISE SPECIFIED DIM ARE IN INCHES TOL ON ANGLES = 1° 2 PLS ± 0.010° 3 PLS ± 0.005° INTERPRET DIM AND TOL PER ASME Y14.5M - 1994 | DESIGN BY: CRB DATE: 01/10/29 DRAWN BY: CRB DATE: 01/10/29 AUTH: DATE: AUTH: DATE: AUTH: DATE: | NORTH AMERICA <small>351 NORTH GARVER ROAD MONROE, OHIO 43002</small> |
| | THIRD ANGLE PROJECTION | FILE NAME: \$FILE_NAME\$ | |
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| | | SIZE: EWC NO: 10005452 SH SCALE: 2:1 LBS/FT. 1469 SHEETS: 10:1 | |

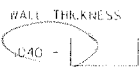
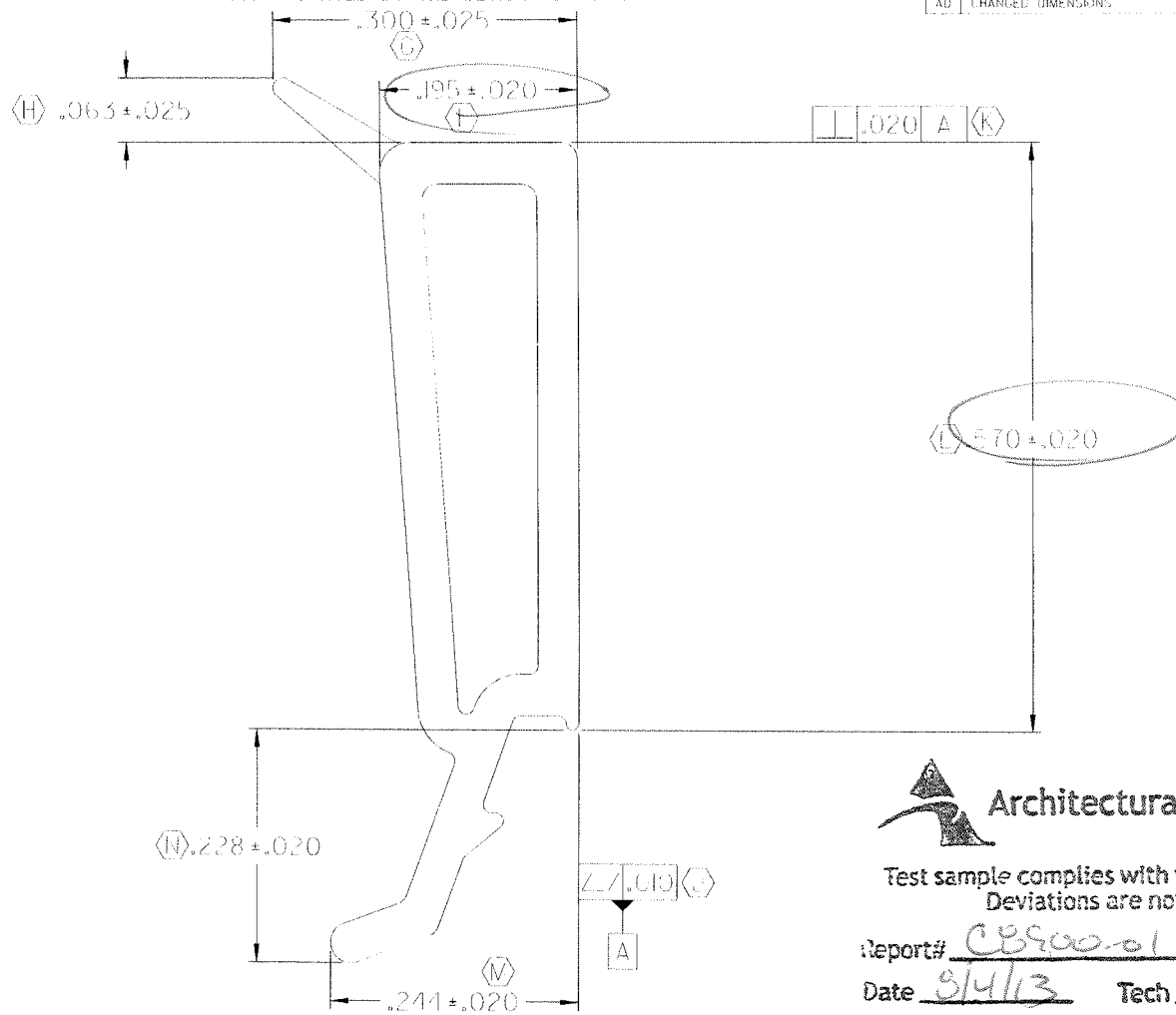
8P.0101.TE1
 13ASBP1



SCALE 1:1

(CAD MAINTAINED, CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.)

| REVISION HISTORY | | | |
|------------------|--------------------|----------|-------------|
| REV | DESCRIPTION | DATE | APPROVED BY |
| AD | CHANGED DIMENSIONS | 06/09/20 | 3WB |



Test sample complies with these details.
Deviations are noted.
Report# CB900-01
Date 8/4/13 Tech JG

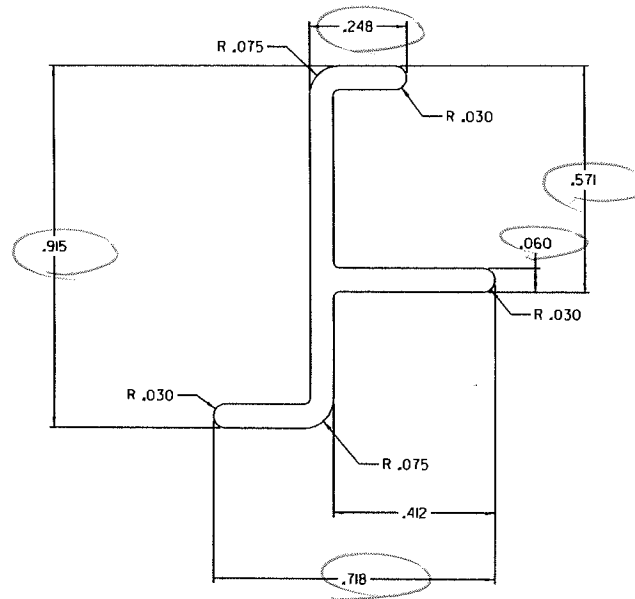
- NOTES:
1. STANDARD STRAIGHTNESS CLASS E AND LENGTH TOLERANCES APPLY (A)
 2. INTERPRET ALL TOLERANCE APPLICATIONS PER STANDARDS (B)
 3. UNSPECIFIED EXTERNAL RADIUS = .XXX ± .001 / - .005 (C)
 4. UNSPECIFIED INTERNAL RADIUS = .XXX ± .020 / - .005 (D)
 5. UNSPECIFIED EXTERNAL WALL THICKNESS = .XXX ± 10% (E)
 6. UNSPECIFIED INTERNAL WALL THICKNESS = .XXX ± 20% (F)

| | | | |
|---|--|--|---|
| CONFIDENTIAL UNPUBLISHED WORK © 2008 DECEUNINCK NORTH AMERICA | UNLESS OTHERWISE SPECIFIED DIM ARE IN INCHES TOL ON ANGLES ± 1° 2 PL: ± 0.01° 3 PL: ± 0.005° INTERPRET DIM AND TOL PER ASME Y14.5M - 1994 | DESIGN BY: MTC DATE: 9/3/06/01 DRAWN BY: MTC DATE: 9/3/06/01 AUTH: DATE: AUTH: DATE: AUTH: DATE: | deceuninck NORTH AMERICA 351 NORTH DARVER ROAD MONROE, OHIO 43062 |
| | THIRD ANGLE PROJECTION | FILE NAME: 71062 | |
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| | | SCALE: 8:1 | SHEETS: 10-1 |

3P.070-1E1

CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

| REVISION HISTORY | | | |
|------------------|---------------------|----------|----------|
| REV | DESCRIPTION | DATE | APPROVED |
| B | UPDATED TITLE BLOCK | 06/12/04 | JGM |





Test sample complies with these details.
Deviations are noted.

Report# C8900-01
Date 8/1/13 Tech J6

ALL UNSPECIFIED RADI SHALL BE .015"

MATERIAL: 6063 - T5 ALUMINUM

| | | | |
|---|---|--|--|
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| | <p>THIRD ANGLE PROJECTION</p> <p></p> | <p>NAME: CASEMENT REINFORCEMENT</p> <p>SIZE DWG. NO: 10500006</p> <p>SCALE: 4 : 1 (LBS/FT.) .22 SHEET: 1 OF 1</p> | <p>REV. B</p> |

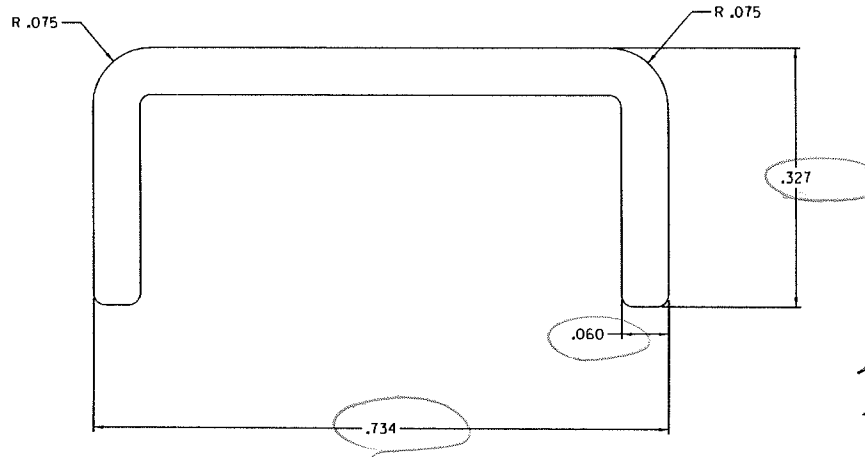
3/26/2007

usgma

H:\ad\msv8\ALUMINUM\10500006.dgn

CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

| REVISION HISTORY | | | |
|------------------|---------------------|----------|----------|
| REV | DESCRIPTION | DATE | APPROVED |
| B | CHANGED TITLE BLOCK | 06/12/04 | JCM |



Architectural Testing



Test sample complies with these details.
Deviations are noted

Report: C8900.01
Date: 8/4/13 Tech: JB

ALL UNSPECIED RADII SHALL BE .015"

(5.11)

6063-T5 ALUMINUM

| | | | |
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| | <p>THIRD ANGLE PROJECTION</p> <p></p> | <p>NAME: CASEMENT FRAME REINFORCEMENT</p> <p>SIZE DWG. NO: 10202004</p> <p>SCALE: 8 : 1 (LBS/FT.) .087 SHEET: 1 OF 1</p> | <p>REV. B</p> |

3/26/2007

usign

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